



How to print Touch7 processed files in SAI Flexi Production Manager

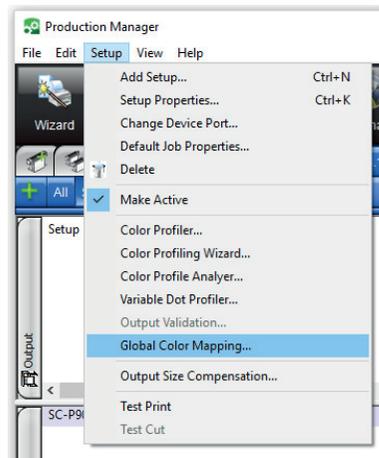
These instructions work for Flexi (and PhotoPRINT) Production Manager Version 10.x, 11.x, 12.x and Flexi Subscription.



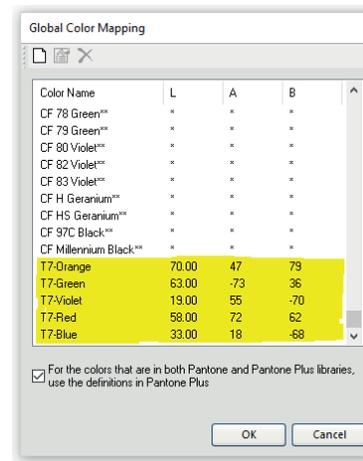


Setup (You only have to do this once):

1. Open Production Manager and from the top menu, select **Global Color Mapping**.

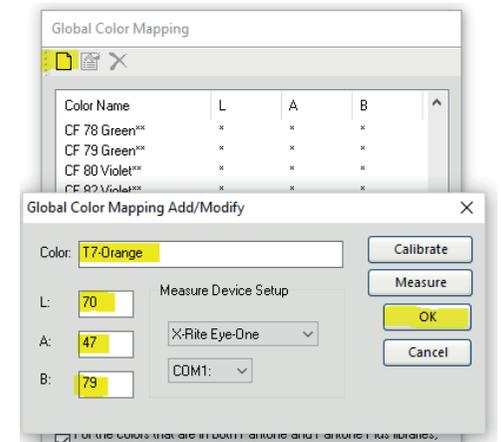


2. Scroll through the list and see if your Production Manager already has the named T7 (Touch7) spot colors in the library list.



If you see the names, then you are ready to start processing and printing Touch7 print jobs.

3. If you cannot find the names in the list, then you need to add them. (You only have to do this once per installation.) To add the spot colors to the library, click the **Add** button and enter the name of each T7 spot color and its corresponding L, A, and B values.



See table on next page for Touch7 naming and LAB values



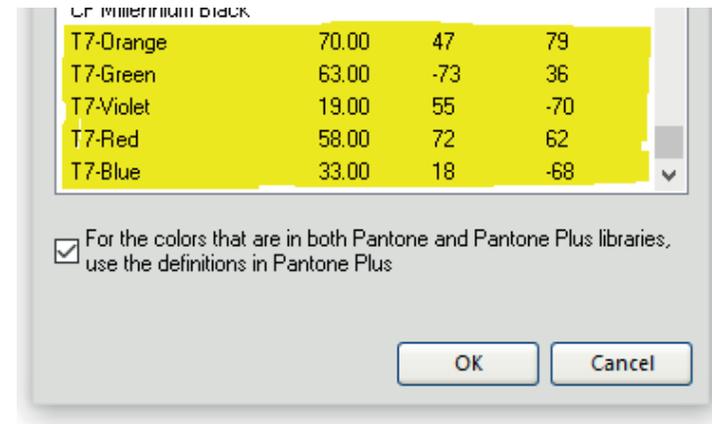
Setup (continued):

Touch7 spot color naming and LAB Values:

T7-Orange	L: 70	A: 47	B: 79
T7-Red	L: 58	A: 72	B: 62
T7-Green	L: 63	A: -73	B: 36
T7-Blue	L: 33	A: 18	B: -68
T7-Violet	L: 19	A: 55	B: -70

Make sure the name and values are exactly as shown, as they are case sensitive.

When you have added all of the Touch7 spot colors into your library, they should look like this in the Color Mapping dialog box list:



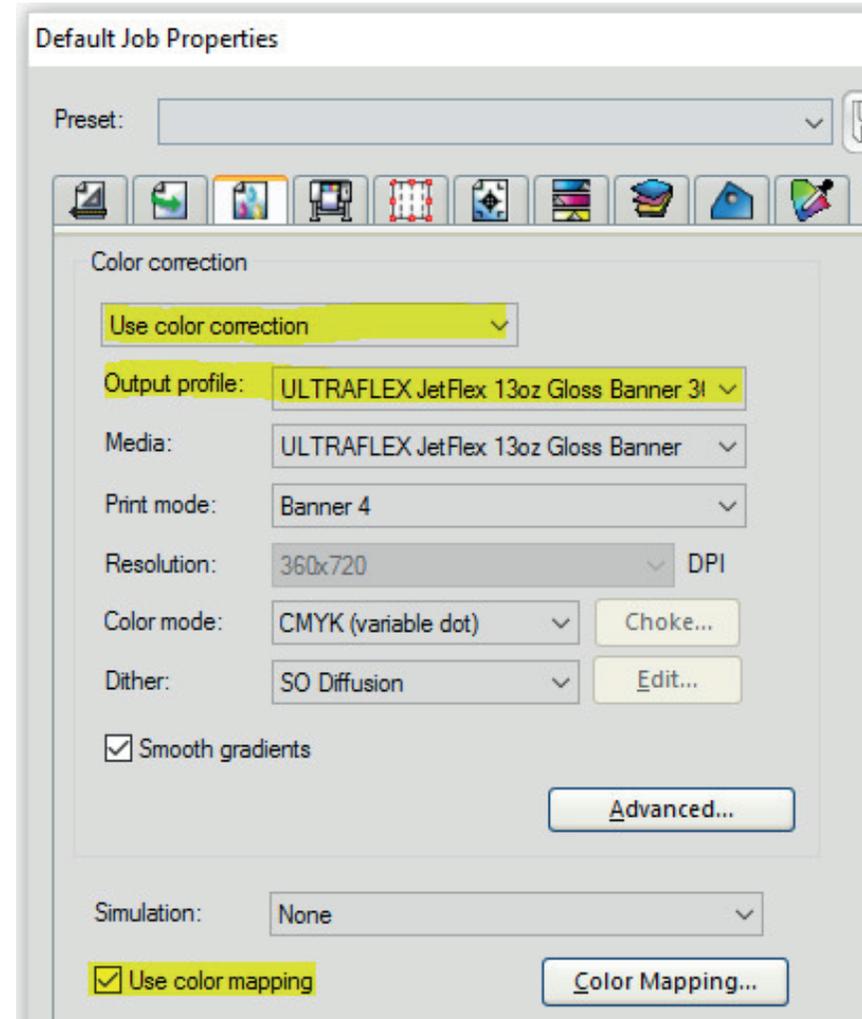
To finish the setup, click OK.



For standard inkjet printers, follow these steps...

1. Open the job as you normally would in **Production Manager**.
2. In the **Job Properties Color Management tab**, you must select a print mode that has an ICC output profile. To do this, select **Use Color Correction** and select the correct output profile for your media.
3. Next, check the **Use Color Mapping** checkbox.

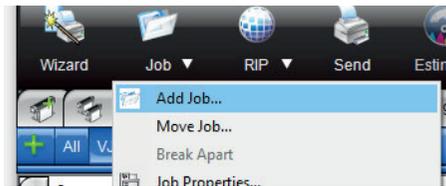
You can now setup the other job settings such as size, tiling etc., as needed and click **Send to print**.



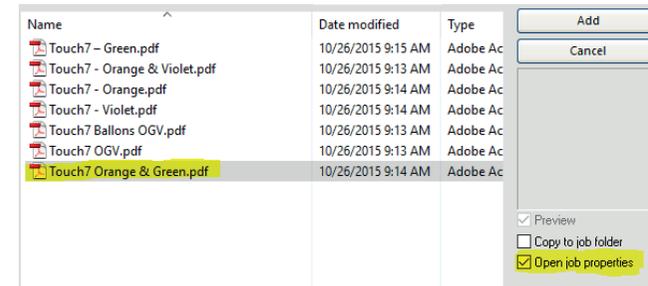


For CMYK+OGRBV (or combinations) spot inkjet printers, follow these steps:

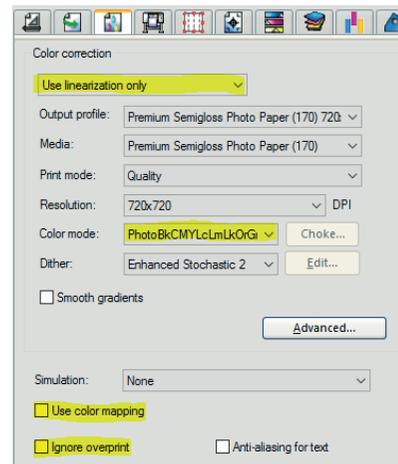
1. Open **Flexi Production Manager**, select a printer that supports one or more of the Touch7 CMYK+spot ink modes and click on the Job icon and select **Add Job**.



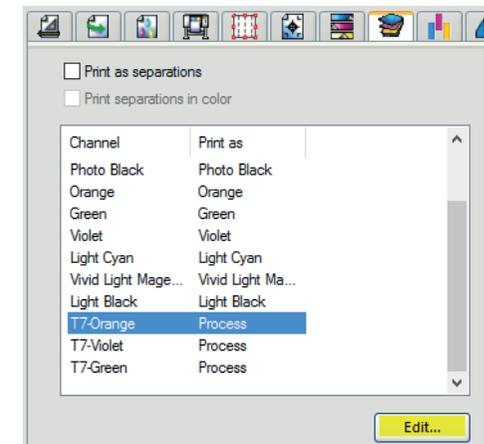
2. Browse to and select your Touch7 process separated PDF file, check the box **"Open Job Properties"** and Click **Add**.



3. In **Job Properties**, click on the **Color Management** tab and select **Use Linearization Only**, then select a Color Mode that will work with the Touch7 Job (For example, if you have a CMYK Orange and Green Touch7 file select a Color Mode that has at least C,M,Y,K,O,G support). Also make sure **Ignore Overprint** and **Use color mapping** are unchecked.

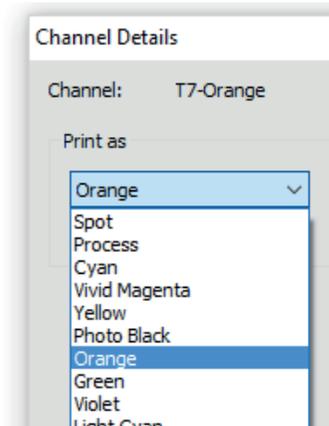


4. Click on the **Separations** tab, select the T7-Orange channel and click **Edit**.

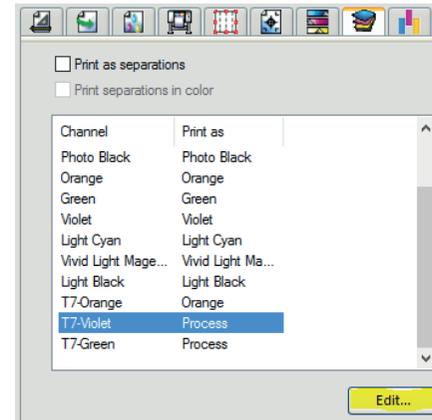




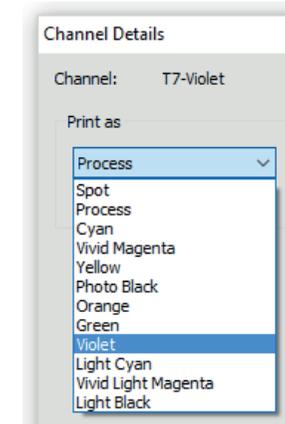
5. Change the Print As to Orange and click OK.



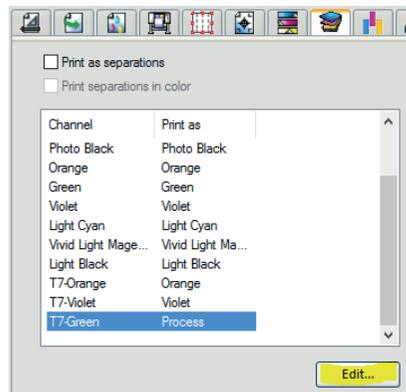
6. Next, select the T7-Violet channel and click Edit.



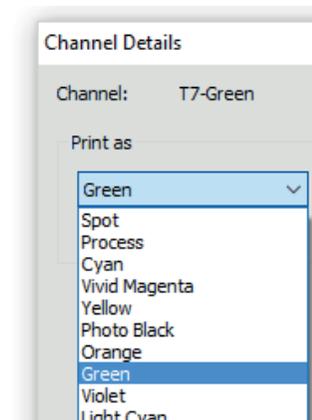
7. Change the Print As to Violet and click OK.



8. Next, select the T7-Green channel and click Edit.



9. Change the Print As to Green and click OK.



10. From here, the ink setup is done. You can now setup the other job settings such as size, tiling etc., as needed and click **Send to print**.